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FOI b7E b7C b7D

1 <sup>ad</sup> 1. An array display comprising:  
2 a plurality of panels abutted together in side-  
3 by-side arrangement to form an array and defining seams  
4 between adjacent panels; and  
5 a resilient material around the panels, the  
6 resilient material of adjacent panels abutting to form the  
7 seam.

1 2. The display of claim 1 wherein said resilient  
2 material is a foam.

1 3. The display of claim 1 wherein said resilient  
2 material is a polymer.

1 4. The display of claim 1 wherein said resilient  
2 material is black. <sup>A</sup>

1 5. The display of claim 1 including optical  
2 integrator plates positioned over said panels, a filler  
3 material positioned between said plates.

1 6. The display of claim 5 wherein said filler  
2 material matches the optical characteristics of said  
3 optical integrator plates.

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1        7. The display of claim 5 wherein said resilient  
2 material is positioned beneath said filler material, said  
3 resilient material including an upper portion, said  
4 integrator plates including black matrix lines, said upper  
5 portion arranged to substantially match the optical  
6 characteristics of said black matrix lines.

1        8. The display of claim 7 wherein said upper portion  
2 is positioned between said optical integrator plates and  
3 said panels.

1        9. The display of claim 1 including black matrix  
2 lines formed on the upper surface of said panels, said  
3 material including an upper portion that substantially  
4 matches the appearance of said black matrix lines.

1        10. The display of claim 9 wherein said upper portion  
2 is made of a material that is different from said resilient  
3 material.

1        11. A method comprising:  
2            abutting a plurality of panels together in side-  
3 by-side arrangement to form an array display;  
4            defining seams between adjacent panels;  
5            locating a resilient material around the  
6 periphery of each panel; and

7           abutting the resilient material of adjacent  
8 panels to form a seam.

1           12. The method of claim 11 including forming the seam  
2 of a resilient foam material.

1           13. The method of claim 11 including forming the seam  
2 of resilient silicone material.

1           14. The method of claim 11 including ~~using a black~~  
2 ~~material to form said seam.~~

1           15. The method of claim 11 including positioning  
2 optical integrator plates over said panels and filling the  
3 region between said optical integrator plates and said  
4 panels with a filler material.

1           16. The method of claim 15 including matching the  
2 optical characteristics of said optical integrator plate  
3 with said filler material.

1           17. The method of claim 15 including providing a  
2 first seam material between said optical integrator plates,  
3 said first seam material being substantially transparent  
4 and matching the optical characteristics of said optical  
5 integrator plates.

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1 18. The method of claim 17 including providing a  
2 second seam material beneath said first seam material to  
3 match the appearance of black matrix lines on said optical  
4 integrator plates.

1 19. The method of claim 18 including providing a  
2 third seam material below said second seam material and  
3 between said panels, said third seam material being  
4 resilient.

1 20. The method of claim 11 including providing black  
2 lines over said resilient material and said panels, a black  
3 line over said resilient material optically matching the  
4 black lines over said panels.

1 21. An array display comprising:  
2 a plurality of organic light emitting device  
3 display panels abutted together in side-by-side arrangement  
4 to form an array and defining seams between adjacent  
5 panels;  
6 a resilient material around each of said panels,  
7 the resilient material of adjacent panels abutting to form  
8 the seams; and  
9 a plurality of optical integrator plates  
10 positioned over said panels.

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1        22. The display of claim 17 wherein a filler material  
2 is positioned between said panels and said optical  
3 integrator plate.

1        23. The display of claim 17 wherein said filler  
2 material matches the optical characteristics of said  
3 optical integrator plates.

1        24. The display of claim 17 wherein said resilient  
2 material is a foam.

1        25. The display of claim 17 wherein said resilient  
2 material is a polymer.

1        26. The display of claim 17 wherein ~~said resilient~~  
2 ~~material is black.~~

1        27. The display of claim 21 wherein said resilient  
2 material includes an upper portion, said integrator plates  
3 including black matrix lines, said upper portion arranged  
4 to substantially match the optical characteristics of said  
5 black matrix lines.

1        28. The display of claim 27 wherein said upper  
2 portion is positioned between said optical integrator  
3 plates and said panels.

1        29. The display of claim 21 including black matrix  
2 lines formed on the upper surface of said panels, said  
3 material including an upper portion that substantially  
4 matches the appearance of said black matrix lines.

1        30. The display of claim 29 wherein said upper  
2 portion is made of a material that is different from said  
3 resilient material.

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